INTERNATIONAL SEARCH REPORT

Interna 4pplication No PCT/IB2005/000105

A. CLASSIFICATION OF SUBJECT MATTER IPC 7 B21C47/30 B21C47/32

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

 $\begin{array}{ccc} \text{Minimum documentation searched} & \text{(classification system followed by classification symbols)} \\ \text{IPC} & 7 & \text{B21C} & \text{B65H} \\ \end{array}$

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, PAJ

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Category °	Citation of document, with indication, where appropriate, of t	he relevant passages	Relevant to claim No
A	US 3 592 399 A (WOODROW) 13 July 1971 (1971-07-13) cited in the application column 2, line 63 - column 3, column 4, line 8 - line 20; fi		1,2,13, 16
A	EP 1 126 934 A (DANIELI OFF ME 29 August 2001 (2001-08-29) cited in the application paragraph '0036! - paragraph ' 7; figures		1,4-6,13
A	DE 26 49 340 A (KOCKS GMBH FRI 11 May 1978 (1978-05-11) page 11, paragraph 2 - paragra figures	•	1,2, 13-16
X Furt	her documents are listed in the continuation of box C.	Patent family members are listed	in annex
"A" docume consid "E" earlier of filing of "L" docume which citatio "O" docume other of docume	ent defining the general state of the art which is not defining the general state of the art which is not dered to be of particular relevance document but published on or after the international date of any throw doubts on priority claim(s) or is cited to establish the publication date of another in or other special reason (as specified) ent referring to an oral disclosure, use, exhibition or means ent published prior to the international filing date but than the priority date claimed	'T' later document published after the inte or priority date and not in conflict with cited to understand the principle or the invention. 'X' document of particular relevance, the cannot be considered novel or cannot involve an inventive step when the document of particular relevance; the cannot be considered to involve an indocument is combined with one or ments, such combination being obvious in the art. '&' document member of the same patent.	the application but early underlying the claimed invention to considered to ocument is taken alone claimed invention ventive step when the ore other such docuurs to a person skilled
	actual completion of the international search April 2005	Date of mailing of the international sea 12/04/2005	rch report
	mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel (+31-70) 340-2040, Tx 31 651 epo nl, Fax (+31-70) 340-3016	Authorized officer Barrow, J	

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	tion) DOCUMENTS CONSIDERED TO BE RELEVANT	Delevent to sleep No	
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